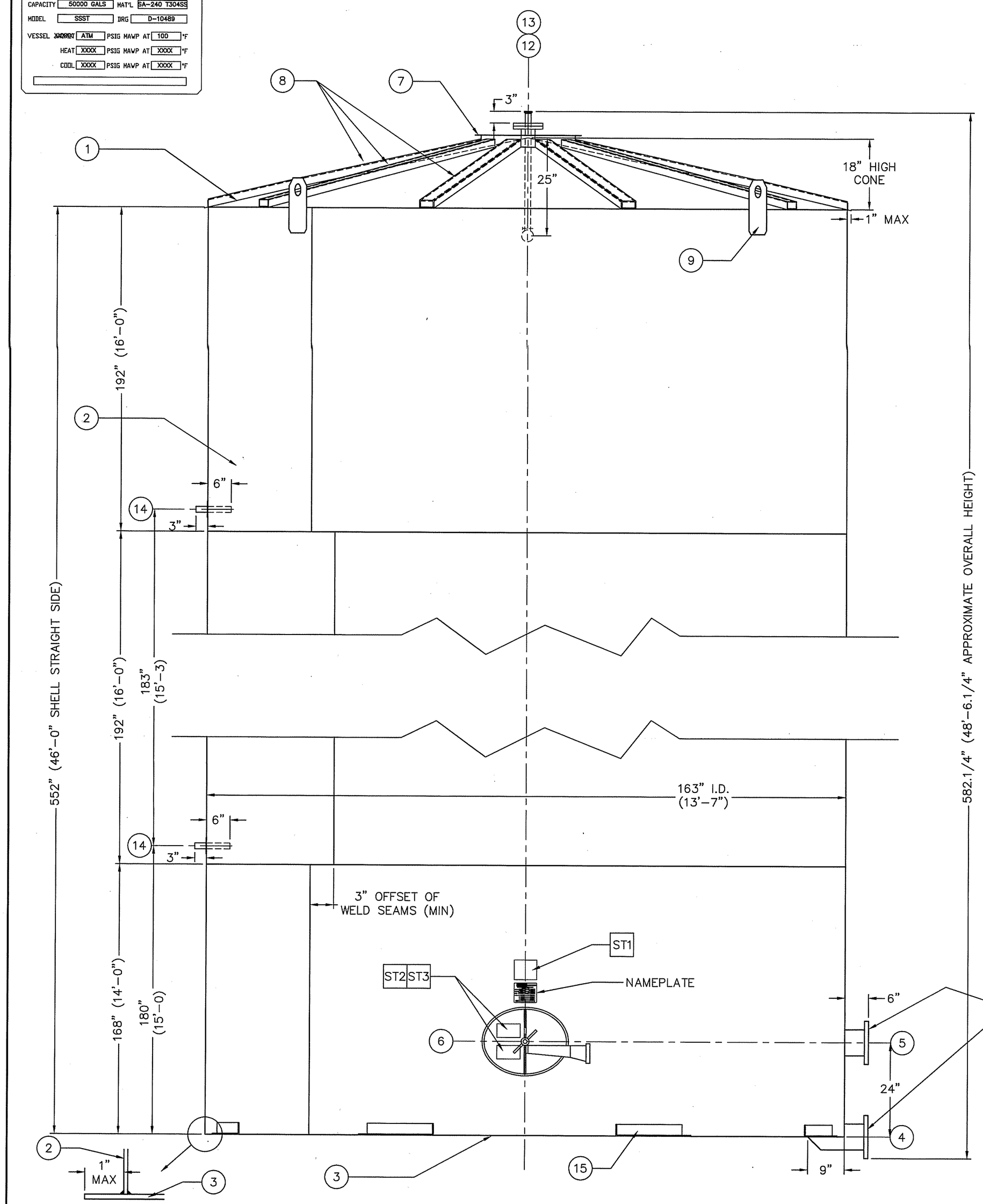
WALKER A CARLISLE COMPANY
NEW LISBON WI 53950 ELROY WI 53929
TAVARES FL 32778

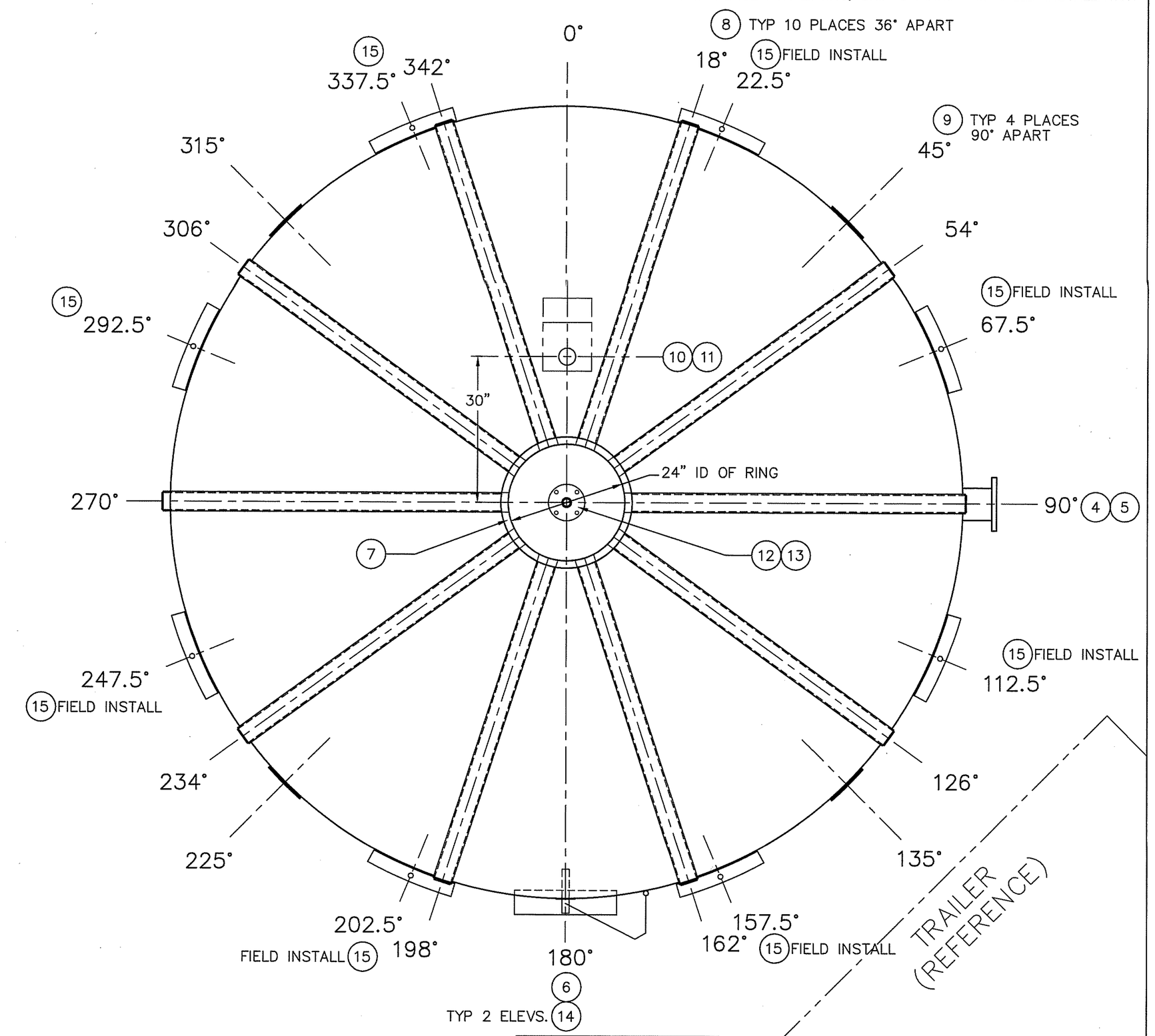
SERIAL NO.	2587-17983	DATE	XXXX
CAPACITY	50000 GALS	MAT'L	EA-240 T304SS
MODEL	SSST	DRG	D-10489
VESSEL	ATM	PSIG MAVP AT	100 °F
HEAT	XXXX	PSIG MAVP AT	XXXX °F
COOL	XXXX	PSIG MAVP AT	XXXX °F



BILL OF MATERIALS

ITEM	DESCRIPTION	QTY	ITEM	DESCRIPTION	QTY
1	TOP HEAD: 12 GA CONICAL T304 STN STL 18" HIGH	1	9	LIFTLUGS: 1/4" 9" X 14" T304 STN STL	4
2	SHELL: 12 GA T304 STN STL	–	10	VENT NOZZLE: 3" SCH 40 PIPE NIPPLE T304 STN STL	1
3	BOTTOM: 10 GA T304SS FLAT PLATE 165" DIA	1	11	VENT: AMERICAN ULTRAVIOLET STX-10-AB S/S WITH SCZ095 SUN SCREEN	1
4	DRAIN: 6" SCH 40 PIPE W/150# RFSO FLANGE T304SS	1	12	CIP NOZZLE: 3" SCH 40 PIPE W/150# RFSO FLANGE T304SS	1
5	OUTLET: 6" SCH 40 PIPE W/150# RFSO FLANGE T304SS	1	13	REMOVABLE CIP: 1.1/2" TUBE W/TRI-CLAMP FERRULE MOUNT IN A	1
6	MANWAY: 16.1/2" X 21" OVAL INSWING/OUTSWING	1		3" 150# FLANGE. SB-3 SPRAYBALL W/PIN DRILL FOR TOP SPRAY ONLY	
7	TOP HEAD ANGLE RING: 7 GA X 3" X 1.1/2" DWG D-10490	1	14	OZONE CONNECTIONS: 3/4" SCH 40 PIPE STUB END T304 STN STL	2
8	TOP HEAD STIFFENERS: 12GA T304SS 4" X 2" CHANNEL DWG D-10490	10		WITH 10 GA 4" OD REPADS T304 STN STL	
			15*	HOLD-DOWNS: 3"X3"X1/4" ROLLED ANGLE X 18" LONG W/1" DIA HOLE	8*

*SHOP WELD 2 IN PLACE FOR LIFTING, SHIP 6 LOOSE FOR FIELD INSTALLATION



FINISH NOTE:
ALL MAT'L TO BE T304SS
#2B FINISH W/WELDS CLEANED
TO REMOVE DISCOLORATION
INSIDE & OUTSIDE.

DECAL SCHEDULE

#	DESCRIPTION	QTY
ST1	CONFINED SPACE	1
ST2	MANWAY INSTRUCT.	1
ST3	MANWAY WARNING	1

TANK CONTENTS _____
SPECIFIC GRAVITY _____ CAPACITY 50000 GAL

	TANK	JACKET
OPERATING PRESSURE	ATM.	
OPERATING TEMP.	<100° F	
DESIGN PRESSURE	ATM.	
DESIGN TEMPERATURE	100° F	
TEST PRESSURE	ATM.	
TEST TEMPERATURE	<100° F	
MAX ALLOW PRESSURE	ATM.	
AT TEMPERATURE	100° F	
MIN. METAL TEMP.		
AT PRESSURE		
DESIGN CODE	NONE	
STAMPING REQ'D	NONE	
N.D.E.	NONE	
SAFETY/RELIEF DEVICE & SETTINGS	ATM.	

HEAT TRANSFER
NONE

AGITATOR DESIGN & DUTY
NONE

REV.	DATE	REVISION AND USE RECORD	AUTH.	JOB NO.
1	12/11/96	ADD DIMS FOR OZONE CPLGS	CCB	C17963

WALKER
A CARLISLE COMPANY
WALKER STAINLESS EQUIPMENT CO., INC.
TAVARES, FLORIDA 32778

SCALE: 3/4" = 1'-0	DRAWN BY: W.WASMUTH	CHECKED BY: C.C.B.
SUPERSEDES D10489	DATE: 11/18/96	DATE: 11/20/96

(1) 50,000 GALLON SINGLE SHELL TANK

JOB
SOUTHERN BEVERAGE

DWG. NO.
D-10489R1

NOTE – DO NOT SCALE THIS DRAWING! W516

D-10489R1
DASH FILE CORP. IRVINE, CA
CM 28